TRANSLATION PATENT COOPERATION TREATY POT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	nt's or agent's file reference	FOR FURTHER A	ACTION	See Form PCT/IPEA/416				
International application No.		International filing d	ate (day/month/year)	Priority date (day/month/year)				
PCT/EP2004/012601		1 08.11.200)4	10.12.2003				
Internati	ional Patent Classification (IP	C) or national classification and	I IPC					
B21B1/32								
Applicant SMS DEMAG AKTIENGESELLSCHAFT								
1.	1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.							
2.	This REPORT consists of a	total of 4	sheets, including	g this cover sheet.				
3.	This report is also accompan	nied by ANNEXES, comprising	;:					
	a. (sent to the appl	icant and to the International B	ureau) a total of	sheets, as follows:				
	sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative							
	Instructions). sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental							
	Box.	······································	,					
	b (sent to the Inter	rnational Bureau only) a total of	f (indicate type and number	r of electronic carrier(s))				
	, containing a sequence listing and/or tables							
	related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).							
4.		ions relating to the following ite	ms:					
	Box No. I Ba	asis of the report						
	Box No. II Pr	iority						
	Box No. III No	on-establishment of opinion wit	h regard to novelty, inventi	ive step and industrial applicability				
	Box No. IV La	ack of unity of invention						
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
	Box No. VI Co	ertain documents cited						
	Box No. VII Certain defects in the international application							
	Box No. VIII Certain observations on the international application							
Date of	submission of the demand		Date of completion of thi	s report				
Name and mailing address of the IPEA/EP			Authorized officer					
Facsimile No.			Telephone No.					

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/EP2004/012601

Box	No. I	Basis of the report							
1.		n regard to the language, this report is based on the internat cated under this item.	ional application in the language in which	ch it was filed, unless otherwise					
			s report is based on translations from the original language into the following language ch is the language of a translation furnished for the purposes of:						
		international search (Rule 12.3 and 23.1(b))							
		publication of the international application (Rule 12	2.4)						
		international preliminary examination (Rule 55.2 ar	nd/or 55.3)						
2.	rece		gard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the g Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to orth:						
		the international application as originally filed/furnished							
	\boxtimes	the description:							
		pages _ 1-4		as originally filed/furnished					
		pages*							
		pages*	received by this Authority on						
	\boxtimes	the claims:							
		nos. <u>1-5</u>		as originally filed/furnished					
		nos.*							
		nos.*							
		nos.*							
	\square		received by this Additionty on						
		the drawings:							
		sheets*							
	$\overline{}$	sheets*	received by this Authority on						
	\sqcup	a sequence listing and/or any related table(s) – see Supple	emental Box Relating to Sequence Listin	g.					
3.	Ш	The amendments have resulted in the cancellation of:							
		the description, pages							
		the claims, nos.							
		the drawings, sheets/figs							
		the sequence listing (specify):							
		any table(s) related to sequence listing (specify):							
4.			is report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since y have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).						
		the description, pages							
		the claims, nos.	the claims, nos.						
		the drawings, sheets/figs	the drawings, sheets/figs						
		the sequence listing (specify):							
		any table(s) related to sequence listing (specify):							
*	If ite	rm 4 applies, some or all of those sheets may be marked "si	iperseded."						

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Box			ticle 35(2) with regard to novelty, inventive step or industrial applicability; oporting such statement	
1.	Statement			
	Novelty (N)	Claims	1-5	YES
		Claims		NO
	Inventive step (IS)	Claims	1-5	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-5	YES
		Claims		NO

- 2. Citations and explanations (Rule 70.7)
 - 1. This report refers to the following document:

D1: US-A-2 105 736 (HUDSON EDWIN B), 18 January 1938 (1938-01-18)

2. INDEPENDENT CLAIMS 1 AND 2

2.1 The application meets the requirements of PCT Article 33(1) because the subject matter of claims 1 and 2 is novel (PCT Article 33(2)).

Document **D1** discloses a process and a device as defined in the preambles of **claims 1 and 2**. **Claims 1 and 2** differ from **D1** by virtue of the features specified in their characterising parts, and are therefore novel.

2.2 The application meets the requirements of PCT Article
33(1) because the subject matter of claims 1 and 2
involves an inventive step (PCT Article 33(3)).

Document **D1** is considered to be the closest prior art. The features referred to in point 2.1 above result in shorter coil follow-on times and fewer cut-off lengths.

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The beginnings and ends of each strip are always rolled under optimum tension (see page 3, second paragraph). The technical problem addressed can be seen as that of how to modify the process and device known from **D1** so as to allow even relatively small quantities of stock to be rolled efficiently and to high quality standards. The invention solves the problem in a way that is not obvious from **D1**.

- 3. Claims 3 to 5 are dependent on claim 1 and therefore also meet the PCT requirements in respect of novelty and inventive step.
- 4. There are no doubts regarding the industrial applicability of the subject matter of **claims 1 to 5** (PCT Article 33(4)).